











GAUGING EPITOMIZED.

OR, A

Short Treatife of Gauging,

In which that BRANCH is rendered familiar to the MEANEST CAPACITY.

TO WHICH ARE ADDED,

Accurate Tables for finding the Mean-Diameters and contents of Casks by Inspection.

ALSO,

A comprehensive Ullage Table, and an accurate Method of Ullaging Casks, by an easy Rule adapted to it.

The whole illustrated with proper Rules and Examples.

BY BENJAMIN WORKMAN, A. M.

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PREFACE.

THE original intention of the following Gauging-Tables, was to furnifh gaugers, merchants, and all others, to whom a knowledge of the contents of vejfels was neceffary, with an expeditious, and at the fame time a more accurate method of gauging than any heretofore practifed; and it is prefumed that fuccefs has refulted from the intention.

By the affiftance of this little Book, without any preceptor, any perfon acquainted with the first rules of arithmetic may learn to gauge, and become adroit in that branch.—Wine-merchants, grocers, clerks, &c. will be enabled thereby to gauge their own liquors more accurately than any gauger could have done by their erronfous methods by the slide-rule. Although the first part was designed, only as a short sketch of gauging, yet it will

P R E F A C E.

will be found to comprehend all the rules necessary, or occuring, in the practice of the art; and besides form a handsome compendium for schools.

In this little Treatife there is introduced a new method of extracting the cube root more eafy than any that I have feen.

The decimals, extractions of the square and cube roots, geometrical definitions and principles, &c. will be found extremely useful as an introduction to other important branches of the mathematics; as they are expressed in clear and general terms.

B. WORKMAN.

PHILADELPHIA, May 20th, 1788. HALALALALALALALALALALALALALALAL

Α

TREATISE OF GAUGING.

Снар. І.

OF DECIMAL FRACTIONS.

Definitions.

FRACTION is a part or parts of unity, or any one whole thing which may be divided.

2. A fraction is generally expressed by two numbers placed the one above the other, with a line drawn between them.

3. The number above the line is called the Numerator, and the number below the line the Denominator. Thus, $\frac{1}{2}$, $\frac{2}{3}$, and $\frac{2}{30}$, are fractions, which are read, one-half, two-thirds, and five-tenths; the numbers 1, 2, and 5, are the numerators, and 2, 3, and 10, the denominators.

4. Fractions which have 10, 100, 1000, Sc. (to wit, unit with a cypher or cyphers), for denominators, are called *Decimal Fractions*; thus, $\frac{1}{1000}$, $\frac{365}{10000}$, are decimal fractions: but all others are called *Vulgar Fractions*; fo $\frac{3}{5}$, $\frac{7}{7}$, and $\frac{25}{200}$, are vulgar fractions.

5. The denominator of a decimal fraction is never written down, for a point or comma being placed before the numerator fupplies its place; A thus,

thus, $\frac{5}{100}$ is written ,5, alfo ,53 is the fame as $\frac{53}{100}$ and ,365 the fame as $\frac{365}{1000}$; moreover, $\frac{5}{1000}$ is written ,05.

6. In order to read a decimal fraction when written down, we are to conceive a cypher placed under every figure of it, and unit or 1 under the point, and this number will be the denominator; thus, 5 is $\frac{1}{5\sigma}$, 36 is $\frac{36}{10\sigma}$, and 032 is $\frac{1}{70\sigma\sigma}$, $\Im c$. Note, a decimal fraction which confifts of feveral figures may be read after this manner, viz. by calling the figure next the point tenths, and the one next to this hundredths, the next thoufandths, $\Im c$; thus, 365 may either be read threetenths, fix-hundredths, and five-thoufandths; or three hundred and fixty five thoufandths; for cither of thefe methods express the fame thing.

7. A cypher or cyphers placed to the right hand of a decimal, never changes its value; thus, ,5 is the fame as ,50 or ,500: But every cypher placed to the left hand of a decimal, to wit, between the point and the fignificant figures, decreafes the value ten times; fo ,05 is ten times le's than ,5, and ,0035 is one hundred times lefs than ,35, $\Im c$.

8. Becaufe decimal fractions increafe and decreafe in the very fame manner that whole numbers do; that is, in a tenfold proportion; therefore they are joined together like one number; only the point is to ftand before the decimal, in order to feparate it from the whole number; thus, 25,5 gallons, is 25 gallons, and five-tenths, (or one half of another gallon), \mathfrak{Sc} .

9. Every

9. Every operation in decimal fractions is performed exactly as if it were in whole numbers, due regard being had to the decimal point; for as ten units make ten, ten tens one hundred, ten hundreds one thousand, $\Im c$; fo, in like manner, ten tenths make unit or one, ten hundredths one tenth, ten thousandths one hundredth, $\Im c$. And from hence it is manifest, that any perfon who is acquainted with whole numbers, may, in one hours time, make himself master of decimals, because the method of operation is exactly the same in both, as was faid above.

ADDITION OF DECIMALS.

Rule.

Place the given numbers fo that the decimal points may ftand directly under one another; then add as in whole numbers, and place the decimal point in the fum under those above, and the work is done.

Examples.

	367,52 213,78 256,51 526,25 120,3	42,56 8,7 92,3 51,245 2,1	1,36 2,25 ,76 ,866 1,6 2,03	0,5 ,3 ,6 ,03 ,89 1,0 2,
Sum,	1484,36	196,905	8,866	5,3 ² S U B-

A Treatife of Gauging. SUBTRACTION OF DECIMALS.

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Rule.

Place the given numbers in fuch a manner that the decimal points may ftand directly under one another; then fubtract as in whole numbers, and place the decimal point in the remainder under those above, and the work is done. *Note*, lf the leffer number have more decimal figures than the greater, then you are to conceive as many cyphers annexed to the greater, fo as to make it have as many decimal figures as the other.

Examples.						
From -	256,25	376,25	65,2	8,		
Take -	137,52	156,1	19,75	2,5		
Remainder	, 118,73	220,15	45,45	5,5		
From -	52,6	I,	2,736	,7854		
Take -	15,936	I, ,367	I,	,026		
Remainder	36,664	,633	1,736	,7594		

MULTIPLICATION OF DECIMALS.

Rule.

Multiply exactly as in whole numbers, and from the product cut off as many figures for the decimal from the right hand towards the left, as there are decimal places in both multiplier and multiplicand; but if the product fhould not have as many figures as ought to be cut off, then the defect

defect must be made up by prefixing as many cyphers to it as are necessary.

		Examples.	*
Multiply	36,5	36,25	26,356
By	1,23	2,15	112
	1005	18125	50510
	1095	v	52712 26356
	730	3625	
	365	7250	26356
Product,	44,895	77,9375	2951,872 product
		11.5010	
Multiply	,256	,2136	,32 276
By	,5	,007	,1 ,08
D J			
Product	,1200	,0014952 [,032 22,08

DIVISION OF DECIMALS.

Rule.

Divide exactly as in whole numbers, and from the right hand of the quotient, cut off as many figures for the decimal, as is the excefs of the number of decimal places in the dividend above those of the divifor: But be careful to observe, that you are always before you begin to divide, to cause your dividend to have at least four or five decimal figures more than the divisor, (if it have them not already), which is done by annexing cyphers to it. Moreover, if the quotient should not have as many figures as are to be cut off; then

then the defect is to be made up by prefixing a fufficient number of cyphers to it.

Examples. Divide 627,632615 by 25,25?

25,25) 627,632615(24,8567 quotient.

505 0	
	ere because there are fix de-
10100	cimal figures in the dividend,
21632	and two in the divifor; there-
20200	fore the quotient is to have
14326	four decimal places; that is
12625	the excess of fix above two.
17011	Note, the remainder is dropt,
•2	as being of little value; pro-
15150	vided we have got a fufficient
18615	number of decimal places
17675	already in the quotient.
940	

Divide 2565 by 2,4?

2,4(2565,00000(1068,7500 quot.

~~~	
165	In this example, because there
144	are no decimal figures in the
210	dividend, therefore I annex
192	five cyphers to it, and then
180	having divided, I find that my
168	quotient is to have four deci-
120	mal places; but the two
	noughts at the right may be
120	rejected.
,00	, Divide

6

*Divide* 231 *by* ,7854? ,7854) 231,0000000(294,1176 quot.

15708	
73920	Divide 1 by 2?
70686	2)1,00
3.2340	descent statements
31416	,50 quot. or ,5.
Contractional and a second sec	
9240	Divide 25 by ,005?
7854	,005)25,0000(5000,0
13860	25
<u>7854</u>	
60060	00
54978	~~~
50820	Diguida y bu a 2
47124	Divide 1 by 24?
	24)1,00000(4166
3696	96,04166 quot.
	40
Divide ,7854 by 231?	24
231),785400(3400	160
693,003400	auot. 144
924	160
924 924	144
· ·	160
00	
Here, becaufe there a	$\frac{144}{16}$
not enough of plac	
in the quotient, ther	
fore I make up the d	
ficiency by prefixin	
cyphers.	τφ.

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To reduce a Vulgar Fraction to a Decimal.

Rule.

Annex cyphers to the numerator, and divide by the denominator, and the quotient will be the decimal required.

	Examp	bles.
Reduce	o a decimal?	s,5 ,4 ,4 ,75

See the work. 2)1,00 ,50 or ,5 5)2,00 ,40 or ,4 4)3,000,750=,75

Reduce  $\frac{25}{32}$  to a decimal? 32)25,00000(,78125 anfwer.

Reduce ²/₃ to a decimal? 3)2,0000

,6666 answer.

In this example it appears that there will be a remainder, let the division be carried on as far as you please; but four figures of a decimal being generally exact enough for any purpose in guaging, the remainder may be dropt as inconfiderable.

Reduce

Reduce 375 to a decimal? 559)376,00000(,67262 anfwer.

335 4 • • • •	
4060	Reduce $\frac{1}{25}$ to a decimal.
3913 -	16)1,00000(6250
1470	<u>96</u> ,06250 anfwer.
1118	40
3520	32
3354	80
1660	80
1118	0
542	
~	

To reduce inferior denominations to the Fraction of a higher; as Shillings and Pence, to the Fraction of a Pound; Pints to the Fraction of a Gallon, Ec.

#### Rule.

If there be more denominations than one, reduce them to the loweft mentioned, to which annex a fufficient number of cyphers; and divide this by that number which fhews how many of the leffer denomination will make one of the greater; the quotient will be the decimal required. Thus to reduce pence to the decimal of a pound, put cyphers to the number of pence, and divide by 240, the pence of a pound. In like manner, to bring pints to the decimal of a gallon, annex cyphers to the number of pints, and divide by 8, the pints of a gallon, and the quotient will be the decimal,  $\mathfrak{S}^{\circ}c$ .

Examples.

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Examples.  
Reduce 16 fbillings to the decimal of a pound?  
20)16,000(,800 or ,8 anfwer.  
160  
...  
Reduce 17 6 to the decimal of a £?  
17-6  
12  
240(210,000(,875 anfwer.  
1920..  
1800  
1200  
1200  
1200  
1200  

$$\frac{5. d.}{12}$$
  
240(80,0000(,3333 &c. anfwer.  
 $\frac{720}{800}$   
 $\frac{720}{800}$   
 $\frac{720}{800}$   
 $\frac{720}{800}$   
 $\frac{720}{800}$   
Reduce 6 pints to the fraction of a gallon?  
8)6,000  
...  
Reduce 1 pint to the fraction of a gallon?  
8)1,000  
...  
Reduce .  
Reduce 1 pint to the fraction of a gallon?  
8)1,000  
...  
Reduce .  

Reduce 3d. to the fraction of a f.? 240)3,0000(125 240..,0125 anfwer. 600 480 1200 1200

To find the value of a decimal; that is, to find how many of the next inferior denomination, the decimal of a superior will make.

Rulc.

Multiply the decimal by that number which fhews how many of the leffer denomination will make one of the greater; and from the product cut off as many figures to the right hand, as there are in the given decimal; the figures on the left of the feparating point will be the number of the faid leffer denomination, and those on the right a docimal thereof, of which find the value as before; and fo on from denomination to denomination till the lowest be arrived at, or till the figures cut off be all cyphers.

12
8,400

12,0 anstver 12

s. d. Anf. 15-8,4 What

I I

What is the value of ,5 of	Find the value of ,75 of
a gallon ?	a hog shead?
,5	,75
8	<u>    63    </u>
4,0 answer 4 pints.	225
	$\frac{450}{47.25}$ Anfwer 47-2
Find the value of ,837 of	47,25
a gallon? ,837	2,00
8 Pints	Find the value of ,7687
$6,696 anfwer 6^{\frac{696}{1000}}$	of a yard? 27687
N. B. ,696 is the fame	3
as $\frac{696}{1000}$ which is a little	2,3061 f. inch. 12 Anf. 2-3,6732
more than two thirds of	12 Anf. 2-3,6732
a pint.	3,6732
What is the value of	
,3765 of a tun?	What is the value of
,3765	,33666 of a gallon?
20	,33666
7,5300	8
4	2,99228
2,1200	Answer, 2,99228 pints,
28	which may be called
9600 Answer.	3 pints, because the
$\frac{2400}{3,3600}$ c. q. lb. $7-2-3-\frac{36}{100}$	decimal is nearly e-
3,5000 1-2 3-100	qual to 1.

s. .

### To Square or Cube a Number.

#### Rule.

Multiply the number by itfelf, and the product is the fquare required; alfo, multiply the fquare by the number, and this product is the cube.

Examples.				
Required the Square of 30?	Required both square and			
30	cube of 122?			
30	122			
Sauana and and and	I 2 2			
Square 900 anfwer.	244			
What is the square and	244			
cube of 12,6?	122			
12,6	14884 Square.			
12,6	122			
756	29768			
252	· 29768			
126	14884			
258,76 Square.	1815848 cube.			
12,6				
	What is the square of ,5?			
155256	,5			
51752 25876	,5			
<u>3260,376</u> cube.				
3200,370 cube.	^{,25}			
Required the Square of 1?	What is the square of 1?			
I	J.			
Ĩ	,I			
· -				
1 Square.	,01 square.			
	What			

#### A Treatife of Gauging. 14 What is the square of 2,62? | What is the square and 2,62 cube of ,04? 2,62 ,04 524 ,04 ,0016 Square 1572 524 ,04 ,000064 cube. 6,8644 Square. Required the square and cube of ,12? ,12 ,12 ,0144 Square. ,12 ,001728 cube.

To extract the Square Root.

### Definition.

To extract the fquare root of any given number, is to find a number which being multiplied into itfelf, fhall produce the given number; thus the fqnare root of 25 is 5, of 49 is 7,  $\mathfrak{Sc.}$ ; moreover, 25 is called the fquare of 5,  $\mathfrak{Sc.}$ 

#### Rule.

Let the following table of fquares and roots be committed to memory.

Roots	I	2	3	4	5	6	7	8	9
Square	Ι	4	9	16	25	36	. 49	64	81

Then divide the given number into periods of two figures each, beginning at the right hand and pointing pointing to the left, but in decimals reckon from the left hand towards the right, beginning at the decimal point.

Find the nearest lesser root of the less hand period, place the figure fo found in the quotient, for the first figure of the root, subtract its square from the faid period, and to the remainder bring down the next period for a dividual or resolvend.

Double the quotient for a divifor; and find how often the divifor is contained in the dividual excluding the right hand figure; place the figure denoting the anfwer both in the quotient, and for the right hand figure of the divifor, and you have the complete divifor.

Multiply the divifor thus completed by the figure put in the quotient; fubtract the product from the dividual, and to the remainder bring down the next period for a new dividual, and then proceed as before until every period is brought down; and the quotient is the root required.

N. B. If after every period of the given number is brought down, there happen to be a remainder, you are to continue the operation, by annexing periods of two cyphers each for a decimal.

Examples.

Required the Square root of	133225?
13'32'25(365 root.	365
9 Square.	365
66)432 dividual.	18-25
396 product.	2190
725)3625 dividual.	1095
3625 product.	133225 proof.

Required the Square root of 549,9025? 5'49',90'25(23,45 root.

N. B. The new divisor is easi-43)149 3 129 464)2090 4 1856

4

ly found by adding the laft figure as in this example, which method faves the trouble of doubling the quotient.

Extract the Square root of 356? 3' 56(18,8679, &c. root.

28)256 224	-
368) <u>32.00</u> 29 44	
3766) 2 5600 2 2596	
37727) <u>300400</u> 264089	
37734 <b>9)</b> 3631100 339614	

Here I put double cyphers to the remainder for a decimal, and carry the work on until there are four figures of a decimal, which are generally enough for any purpose in guaging.

234959 remainder:

Required

Required the square root of ,1296? ,12'96(,36 root.

66) 3₉6 3₉6 Note, The fquare root of a whole number can be extracted whether it have an even or an odd number of

figures; but the fquare root of a decimal with an odd number of figures can not be taken, until one, three,  $\mathfrak{C}c$ . cyphers be annexed to it, in order to make each period of it confift of two figures; as in the following examples:

Extract the fquare root of ,256?25'60'00'00(,5059 root.<math>25In this example there being but three figures,1005)6000 $5^{025}$ number of cyphers, in10109)9750090981order to make each period confift of two figures.

What is the fquare root of ,02165? ,02'16'50'00(,1470 root. I 24) 116 96 287) 2050

2940) ••4100 rem.

2009

What

A Treatife of Gauging. What is the fquare root of 3? 3.(1.732 &c. root. 1 27)200 189 343)·1100 1029 3462) ··7100 6924 ·176 rem.

To extract the Cube Root of a Number.

Definition.

To extract the cube root of a number, is to find a number which being multiplied by itfelf, and this product multiplied again by itfelf, this last product shall be equal to the given number; thus the cube root of 8 is 2, and of 64 is 4, &c.

#### Rule.

Let the following table of cubes and roots be committed to memory:

Roots	I	2	3	4	5	6	7	8	9
Cubes	Ι	8	27	641	125	216	343	512	729

Then divide the given number into periods of three figures each, beginning at the right hand and pointing to the left; but in decimals reckon from

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from the left towards the right, beginning at the decimal point.

Find the nearest leffer root of the left hand period, place the figure so found in the quotient, for the first figure of the root; subtract its cube from the faid period, and to the remainder bring down the next period for a dividual or refolvend. Multiply treble the quotient by the quotient, and call this the defective divisor, and try how often the defective divisor is contained in the dividual, referving two places on the right of the defective divisor, to be filled up by the square of the quotient figure if it have two figures, or by a cypher and it, if it have but one; and to this add treble the quotient with a cypher annexed multiplied by the quotient figure, and you have the complete divifor; then multiply the complete divifor by the quotient figure, and fubtract the product from the dividual, and to the remainder bring down the next period for a new dividual, which is to be divided by a divifor found as above; and thus proceed until all the periods are brought down, and the quotient is the root required.

N. B. If after every period of the given number is brought down, there happen to be a remainder, you are to continue the operation by annexing periods of three cyphers each for a decimal.

The defective divifor may be found by addition, thus; to the last complete divifor add the number which completed it, together with twice the fquare of the last quotient figure, and you have the new defective divifor,

Examples,

Examples. Required the cube root of 1281904? 12'812'904(234 root. 8 Def. divisor, 1209)4812 dividual. add, 180) Comp. divif. 1389)4167

Def. divif. 158716)645904 dividual. add, 2760) Def. div. 12

Comp. div. 161476)645904

1389

1587

180

18

23

3

69

23

207 138

Here I find the defective divifor according to the first and fecond methods, where it appears that the latter is by much the eafieft that perhaps can be.

2 3.

6 2

1587	
What is the cube Root 28,652616?	
28,652'616(3,06 root.	3
27	3
Def dia arcochithrafth	_
Def. div. 270036)1652616 add, 5400)	. 9
	3
Com. div. 275436)1652616	27
	What

A Treatife of Gauging.	21
What is the cube root of 7584? 7'584(19,64, &c. root. I I 381)6584 270) I	651 270 162 1083
651)5859 3 108336) 725,000 3420)	111756 3420 72
111756) 670536	115248
11524816) 54464000 .23520)	
11538336) 46193344	
8270656 rem.	t
Required the cube root of ,36? ,360'000'000(,711 &c. root. 343	•
14701)17000 210)	
14911)14911	
1512301) 2089000 2130)	
1514431) 1514431	
574369 rem.	A few
	IL ICW

A few examples for exercise in the square and cube roots.

 $\begin{array}{c} Required \ the \\ fquare \ root \ of \\ \end{array} \begin{cases} 43046721 \\ 9712,71805 \\ ,00076128 \\ \end{array} \end{cases} \begin{array}{c} 53 \\ = \\ \end{array} \begin{cases} 6561 \\ 98,553 \\ = \\ ,02759 \\ \end{array} \\ \begin{array}{c} 6561 \\ 98,553 \\ = \\ ,02759 \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ \\ 98,553 \\ = \\ \end{array} \\ \begin{array}{c} 6561 \\ \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} 6561 \\ \end{array} \\ \begin{array}{c} 6561 \\ \end{array} \\ \begin{array}{c} 6561 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 6561 \\ \end{array} \\ \begin{array}{c} 6561 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 6561 \\ \end{array} \\ \begin{array}{c} 6561 \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array}$  \\ \begin{array}{c} 6561 \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 6561 \\ \end{array} \\ \\ \end{array} \\ \\ \end{array}

Required the  $\begin{cases} 164566592\\ 387420489\\ 7121,10216 \end{cases}$   $\begin{cases} 548\\ 729\\ 19,238 \end{cases}$  (19,238)

#### Снар. II.

## Of GEOMÉTRY.

#### Definitions.

1. A Point is that which hath no parts, or which hath no magnitude.

2. A Line is length without breadth.

3. The Ends or Bounds of a line are points.

4. A Straight Line is that which lieth evenly between its extreme points; or according to fome, a ftraight line is the florteft diftance between two points; others fay, a ftraight line is fuch, that if the eye be placed in a continuation of it, then the point or end of the line which is next the eye, will hide the whole line.

5. A fuperficies is that which hath only length and breadth.

6. The Bounds or Extremities of a fuperficies are lines.

7. A

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7. A Plane Superficies is that which lies evenly between its lines; or it is that in which any two points being taken, the ftraight line between them lies wholly in the fuperficies; or what is the fame thing, a plane fuperficies is fuch, that if the eye be placed in a continuation of it, then the line or extremity of the fuperficies which is next the eye, will hide the whole fuperficies. Note, a plane fuperficies is commonly called a *plane*; the word *fuperficies* being omitted.

8. A Plane Angle is the inclination of two ftraight lines to one another which meet together, but are not in one ftraight line; or it is the opening between two ftraight lines: where obferve, that the angle is not increased by making the lines longer which contain it; but it is made larger, by opening these lines wider.

9. When a ftraight line ftanding on another ftraight line makes the angle on each fide of it equal between themfelves, either of thefe equal angles is a Right one; and that ftraight line which ftands upon the other, is called a Perpendicular to that one on which it ftands.

10. An Obtufe Angle is that which is greater than a right angle.

11. An Acute Angle is that which is lefs than a right angle.

12. A Figure is that which is inclosed by one or more boundaries.

13. A Circle is a plane figure contained by one line called the Circumference, and is fuch that all straight lines drawn from a certain point within the the figure to the circumference are equal between themfelves.

14. And this point is called the Centre of the Circle.

15. The Diameter of a Circle is a ftraight line drawn through the centre, and terminated both ways by the circumference. Note, Half the diameter, to wit, the ftraight line drawn from the center to the circumference, is ufually called the Radius of the Circle.

16. A Semcircle is the figure contained by a diameter and the part of the circumference cut off by the diameter.

17. A Segment of a Circle is the figure contained by a ftraight line, and the part of the circumference which that ftraight line cuts off. Or the definition may be thus; when a ftraight line paffes through a circle, it divides the fame into two fegments. Hence, if the line paffes through the center, then each fegment is a femicircle, for the line in that cafe is a diameter; but if the line does not pafs through the center, one of the fegments is greater than a femicircle, and the other one is lefs.

18. Straight-lined Figures are those which are contained by straight lines.

19. Three-fided Figures or Triangles by three ftraight lines; Four-fided by four; &c. but figures which are contained by more than four ftraight lines, are ufually called Polygons or many-fided figures.

20. Of three fided figures, that is an Equilate-

ral

ral Triangle which hath its three fides equal; that an Ifofceles Triangle which hath two equal fides; and that a Scalene Triangle which hath its three fides unequal.

21. A Right-angled Triangle is that which hath one right angle and two acute ones; an Obtufeangled Triangle hath one obtufe angle and two acute ones; and an Acute-angled Triangle hath all its angles acute.

22. Of four-fided figures, that is a Square which hath all its fides equal, and all its angles right ones; that an Oblong or Rectangle which hath all its angles right ones, but its oppofite fides only equal; that a Rhombus which hath all its fides equal, but its angles are not right ones; and that a Rhomboid which hath its oppofite fides equal, but all its fides are not equal, nor its angles right ones. Note, Thefe four different figures, to wit, the fquare, oblong, rhumbus, and rhomboid, are in general called Parallelograms. All other four fided figures befides thefe, are called Trapeziums.

23. Parallel straight lines are fuch as are in the fame plane, and which being produced ever fo far both ways do not meet; and Parallel Planes are fuch as being produced infinitely on all fides do not meet.

24. A Solid is that which hath length, breadth and thicknefs.

25. That which bounds a folid is a Superficies.

26. A Straight Line is perpendicular, or at right angles, to a plane, when it makes right an-D gles with every straight line meeting it in that plane.

27. A Solid Angle is that which is made by the meeting of more than two plane angles in one point, provided these plane angles are each in separate planes.

28. Similar right-lined Figures are those which have their feveral angles equal, each to each, and the fides about the equal angles proportionals.

29. Similar Solids are fuch as have all their folid angles equal, each to each, and which are contained by the fame number of fimilar planes.

30. A Cube is a folid contained by fix equal fquares; that is, it hath its length, breadth, and depth equal; or to be familiar, dice are cubes.

31. A Parailelopipedon is a folid contained under fix parallelograms, whereof every oppofite two are parallel; when the fix figures which contain the folid are right angled, whether they be fquares or oblongs, then it is faid to be a right angled parallelopipedon; or to be familiar, chefts, boxes, joices, fquared beams, &c. are parallelopipedons.

32. A Pyramid is a folid contained by feveral triangular planes fet upon one plane, and meeting together in a point; that is, a tapering folid which ends in a point; or a pointed wedge. Note, The plane upon which the triangles are fet, may be any straight-lined figure, as a triangle, fquare, oblong, Ec.

33. A Cylinder is a folid defcribed by the motion of an oblong or rectangle about one of its fides, fides which remains at reft; and that fixed line about which the rectangle turned, is called the Axis of the Cylinder. Rolling ftones used by gardeners, drums, round rulers, &c. are cylinders.

34. A Cone is a folid defcribed by the revolution of a right-angled triangle, about one of the fides which contain the right angle, the faid fide remaining at reft; and this fixed fide, about which the triangle moved, is called the Axis of the Cone; that is, a cone is a round tapering folid which ends in a point. Thus, a fugar loaf is a cone.

35. The Frustum of a Cone, is that part which remains, the top being cut away; thus all veffels which have their fides straight, and are wider at one end than at the other, are frustums of a cone. After the fame manner, if the top part of a pyramid be cut off, the remainder is a frustum thereof.

36. A fphere or globe is a folid defcribed by the revolution of a femicircle about the diameter which remains at reft; and the diameter which remains fixed is called the Axis of the Sphere. Balls and all other round folids are fpheres.

37. An Ellipfis or Oval is a plane figure bounded by a regular curve line, returning into itfelf; and it differs from a circle in this, that its diameters are not equal to each other; of its longest and shortest diameters which cut other at right angles in the center, the former is called the Transverse diameter, the other the Conjugate. An An ellipfis is made by the oblique fection of a cone, or of a cylinder.

38. A Spheroid is a folid deferibed by the motion of a femi-ellipfis about one of the diameters remaining at reft; and this fixed line about which the figure revolved, is called the Axis of the Spheroid; moreover, if the axis be the transfer or longest diameter, then it is called a Prolate Spheroid; but if it be the conjugate, then it is an Oblate Spheroid. A prolate fpheriod refembles an egg, but an oblate a turnip.

39. The Middle Zone of a fphere, or fpheroid, is that part which remains, the two ends of the folid being cut off; and thefe ends or parts cut off are called fegments; thus a cafk is the middle zone of a prolate fpheroid; moreover, bowls are fegments of fpheres, or fpheroids.

A few Principles belonging to Geometry, Menfuration, and Gauging, which the Learner should make himself acquainted with.

1. Every magnitude is meafured by fome magnitude of the fame kind. A line, by a lineal foot, yard, &c. A fuperficies, by a fquare foot, yard, &c. A folid, by a cubic foot, yard, &c. Note, Magnitude is a general term, for lines, fuperficies, or folids; and hence there are faid to be three kinds of magnitudes. Lineal or running meafure is known to all, and needs neither direction nor example. There remain then only the fuperficial and folid meafure to be explained.

2. The number of fquares which any fuperfi-

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cial figure contains, is called its Area or Content; and the number of cubes which any folid figure contains, is called its Solidity or Content. Hence when the area of a figure is demanded, the thing to be done is to find the number of fquares which that figure contains; and in like manner, when the folidity of any folid is required, the thing to be done is to find the number of cubes which the propofed folid figure contains; and in order to find the area of any fuperficies or folidity of a folid, the proper dimensions mult always be given.

3. The area of a fquare *is* found by multiplying the fide into itfelf, that is, by fquaring the fide: Thus, if the fide of a fquare be eight feet, then its area or content is 64 fquare feet.

4. The area of an oblong or rectangle is found by multiplying the length by the breadth: Thus, if the length of an oblong be 9 yards, and its breadth 6, then its content is 54 fquare yards.

5. Every right-angled triangle is equal to half a rectangle, whole length is one of the fides of the triangle which contain the right angle, and the breadth the other fide. Wherefore, if thefe two fides, (ufually called the Bafe and Perpendicular) be multiplied together, the product will be double the content of the triangle : Thus, if the bafe be 10 feet, and the perpendicular 8, then the area of the triangle is 40 fquare feet, to wit, the half of 10 times 8.

6. In any triangle, whether it be right, obtufe, or acute angled, if you multiply the bafe by half the perpendicular, or the perpendicular by half hte the bafe, or laftly the whole bafe by the whole perpendicular, and take half the product; any of thefe methods will give the area of the triangle. *Note*, Any fide of a triangle may be called the bafe, and the perpendicular is to fall from the angle opposite to the bafe, either upon the bafe, or upon it produced, if it does not fall within the triangle.

7. The area of a rhombus, or rhomboid, to wit, any inclining parallelogram, is found by multiplying the length by the perpendicular breadth.

8. The area of a trapezium, or any four fided figure whatfoever, is found by multiplying the diagonal by half the fum of the two perpendiculars, or the fum of the perpendiculars by half the diagonal, or the diagonal by the whole fum of the perpendiculars, and taking half the product; any of thefe methods gives the content. Note, The diagonal of a trapezium is a ftraight line drawn from any one of the angles of the figure to its oppofite one; and the two perpendiculars are to fall from the other two angles upon the diagonal, or upon it produced, if need be.

9. The area of a many fided figure is found by dividing it into trapeziums and triangles, and and finding the areas of thefe trapeziums and triangles by the foregoing articles, then the fum of thefe will be the content of the figure; that is, add together the contents of the trapeziums or triangles which make up the given polygon, and you have its area required.

10. The diameters of circles are proportional

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to their circumferences; that is, as the diameter of any circle is to its circumference, fo is the diameter of any other circle to its circumference; now it is known, that,

If the diameter  $\begin{cases} 7\\113\\i \end{cases}$  its cir- $\begin{cases} 22\\355\\i \end{bmatrix}$  more nearly ence is  $\begin{cases} 355\\3,1416$ ftill more (nearly:

Hence, as 7 is to 22, or as 113 is to 355, or as 1 is to 3,1416; fo is the diameter of any circle to its circumference; and inverfely, as 22 is to 7, or as 355 is to 113, or 3,1416 is to 1; fo is the circumference of any circle to its diameter. Wherefore if either the diameter or circumference of a circle be given, the other can be found by the rule of three.

11. The area of a circle is found by multiplying half the diameter by half the circumference; or if the diameter only be given, then the area may be found independently of the circumference; thus, multiply the fquare of the diameter by ,7854, and the product is the area; or, take  $\frac{1}{2}$ ,  $\frac{1}{4}$ , and  $\frac{1}{7}$ , of this fourth of the square of the diameter, and you have the area. Note, ,7854 is ± of 3,1416, or it is the area of a circle whole diameter is 1; or if the circumference be given, then the area may be found by first finding the diameter, and then multiplying half the diameter by half the circumference; or independently of the diameter, by multiplying the fquare of the circumference by ,07958. Note, ,07958 is the area of a circle whofe circumference is 7, or it is ,25 divided by 3,1416.

12.

12. If the area of a circle be given to find the diameter, or circumference; multiply the area of the circle by 1,2732, or divide it by ,7854, and the fquare root of the product or quotient will be the diameter; alfo multiply the area of the circle by 12,5664, or divide it by ,07958, and the fquare root of the product or quotient will be the circle cumference.

13. The fquare root of the area of any figure, will be the fide of a fquare equal in content to the given figure. Hence to find the fide of a fquare which fhall be equal to a circle or to any other figure, we have only to find the area of the propofed figure by the foregoing articles, then the fquare root of this being extracted, will be the fide required. If the area of a rectangle be divided by one of the fides, the quotient will be the other.

14. The area of an ellipfis is found by multiplying the transverse and conjugate diameters together, and that product by ,7854.

15. The folidity of a cube is found by multiplying the fide by itfelf, and this product again by the fide, that is, by cubing the fide; or what is ftill the fame thing, by multiplying the length, breadth, and depth together; thus, if the fide of a cube be 4 feet, its folidity is 64 cubic feet.

a cube be 4 feet, its folidity is 64 cubic feet. 16. The folidity of a right-angled parallelopipedon is found by multiplying the length, breadth, and depth together; thus, if the length be 8, the breadth 6, and the depth 4 feet; then the folidity is, 192 cubic feet.

17. The folidity of a cylinder is found by first finding

finding the area of the circular bafe, and multiplying this by the length or height, the product will be the folidity required; that is, multiply the fquare of the diameter of the bafe, by ,7854, and this product by the length, and you have the folidity.

18. The folidity of a pyramid, or of a cone, is found by multiplying the area of the bafe by + part of the perpendicular altitude; that is, in a cone by multiplying the fquare of the diameter of the bafe by ,7854, and this by  $\frac{1}{3}$  part of the axis, or the perpendicular let fal from the vertix to the plane of the base. For every pyramid is  $\frac{1}{3}$  part of a prifm which has the fame bafe and altitude, or length, with the pyramid; and every cone is  $\frac{1}{2}$  part of its circumferibing cylinder. N. B. A Prifm is a folid which does not taper; it is contained by planes whereof two are equal and parallel, called its Bafes, and the other planes are parallelograms; hence every parallelopipedon is a prifm; but every prism is not a parallelopipedon; because the bases of a prism may be triangles, quadrangles, Ec. Now it is manifest from the 16th and 17th articles, that the folidity of a prifin is found by multiplying the area of the bafe by the length, or perpendicular between the planes of its bafes; and hence  $\frac{1}{2}$  part of this is the folidity of the pyramid.

19. The folidity of the frustum of a pyramid if it have fquare bases, is found by multiplying the two fides of the bases together, and to this adding  $\frac{1}{2}$  part of the fquare of their difference, and multiplying this sum by the height; but if the bases E be

be any other figures than fquares; multiply the areas of the two bafes together, and to the fquare root of the product add thefe two areas, multiply this fum by  $\frac{1}{3}$  part of the fruftum's height, and the product is the folidity.

20. The folidity of the fruftum of a cone is found by multiplying the greater and leffer diameters together, and adding to this  $\frac{1}{2}$  part of the fquare of their difference, and multiplying this fum by the height or axis, and this product being multiplied by ,7854 will give the folidity.

21. The folidity of a globe is equal to  $\frac{2}{7}$  of its circumferibing cylinder; hence its folidity is found by multiplying the cube of its diameter by  $\frac{2}{7}$  of .7854, that is, by ,5236.

22. The folidity of a fpheroid is equal to  $\frac{2}{3}$  of its circumferibing cylinder; hence its content is found by multiplying the diameter about which the femiellipfis revolved, by the fquare of the other diameter, and this by ,5236, the laft product will be the content.

23. To find the folidity of the fruftum or polar fegment of a globe; add together the fquare of the bafe diameter, the fquare of the height, and  $\frac{1}{2}$  part the fquare of the height; then multiply this fum by half the height, and that product again by ,7854, this last product will be the folidity.

24. The folidity of the middle frustrum or middle zone of a fphere, or of a fpheriod, is found by adding the square of the base or end diameter, to twice the square of the diameter of the greatest circle, (to wit, that one in the middle dle of the zone,) and multiplying this fum by the length or height, and that product by  $\frac{1}{2}$  part of ;7854, viz., 2618; this last product will be the folidity.

25. The cube root of the folidity of any folid figure, will be the fide of a cube equal in content to the given folid. Hence to find the fide of a cube which fhall be equal to a fphere, cylinder, or any other given folid whatfoever, we have only to find the folidity of the proposed folid by the foregoing articles, then the cube root of this being extracted, will be the fide of the cube required.

26. All fimilar plane figures are to one another as the fquares of their correspondent lines; that is, as the area of any figure, is to the fquare of a line belonging to that figure; fo is the area of a figure fimilar to the former, to the fquare of a line in this figure correspondent to that taken in the other. And inversely, as the fquare of a line in any figure, is to the area of that figure; fo is the fquare of a correspondent line in a fimilar figure, to the area of that fimilar figure. Hence circles are to one another as the fquares of their diameters,  $\mathfrak{Sc}$ .

27. All fimilar folid figures are to one another as the cubes of their correspondent lines; that is, as the folidity of any folid, is to the cube of a line belonging to that folid; fo is the folidity of a folid fimilar to the former, to the cube of a line in this folid corresponding to that taken in the other. And inversely, Sc. as in the foregoing article. article. Hence the folidities of globes are to one another as the cubes of their diameters, &c.

28. If the folidity of any proposed folid be found (by the help of the foregoing articles) in cubic inches, and this be divided by the number of cubic inches in a gallon; then the quotient will be the content in gallons of that folid: And to make this matter eafy and familiar, will be the fubject of the following chapter.

## CHAP. III.

# PARTICULARLY of GAUGING.

## Definitions.

I. AUGING is that art which teacheth how to find the content of any veffel in gallons, bufhels, &c.; from having the proper dimenfions of that veffel given.

2. The dimensions are always taken in inches and tenths of an inch.

3.An ale gallon contains 282	s.	
A wine gallon 231	SinEng	gland
A gallon dry meafure 268,8	E & Am	ierica
A bushel 2150,4		
A bufhel 2150,4 A ftandard gallon 217,6 A bufhel 10 ftand.galls.2176	iq (L. L.	1 1 [']
A bushel 10 stand. galls.2176	σ ζ ^{in ire}	land.
	-	

### PROBLEM I.

To find the content in ale, wine gallons, &c. of a fquare ciftern, cooler, cheft, box, &c. viz. any folid in the form of a right angled parallelopipedon.

### Rule:

Multiply the length, breadth, and depth together; and divide the last product by the number of cubic inches in a gallon, or bushel, and the quotient will be the content required.

## Examples.

1. Required the content in ale gallons of a ciftern, or cooler for wort, in the form of a rightangled parallelopipedon, whose length is 200 inches, breadth 150, and depth 10?

5 -	· · ·	
200		
150		
+		
10000		
200		
30000		
10		
+0.)	<u>d</u>	
282)300000(106	3,8 content.	
282		
1800	Here the content is to	
1692	gallons and ,8 of an	0-
1080	ther gallon, which	is
	fomething more that	
846	6 pints.	
234,0	- Princes	
2256		
84		20
Serence.		

2. What is the content in wine gallons of a fquare trough, or a right angled parallelopipedon, whose length is 37,5 breadth 20,2 and depth 16,5 inches.

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He defines a desemblant

Stan 1 de 1

37,5 20,2
750 7500
757,50 16,5
378750 54500 575

231)12498,750(54,107 content.

### PROBLEM 2.

To find the content of a veffel, trough, ciftern,  $\mathfrak{S}c$ . in the form of the fruftum of a fquare pyramid; that is, a fquare folid which is wider at the one end than at the other.

### Rule.

Multiply the fides of the two bafes together, and to this product add  $\frac{1}{3}$  part of the fquare of their difference; then multiply this fum by the depth, and divide by the cubic inches in a gallon,  $\mathfrak{S}^{*}c.$ ; the quotient will be the content.

Examples.

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## Examples.

1. Required the content in wine gallons, of a veffel in the form of the fruftum of a fquare pyramid, having each fide of the greater bafe 136,3, each fide of the leffer bafe 104,8, and the depth 75,2 inches?

i 36,3	136,3
104,8	10,4,8
10904	31,5
5452	31,5
13630	1575
14284,24	315
330,75	945
14614,99	3)992,25
75,2	330,75
2922998	55-775
7307495	1 1 2
10230493	

231)1099047,248(4757,7 content.

2. Required the content in English bushels of a malt steep, being the frustum of a square pyramid, having the side of the greater base at the mouth 150, the side of the lesser base at the bottom 120, and the depth 60 inches?

There are the set of the set

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150	150
120	120
·	
3000	30
150	. 30
18000	3)900
300	200
- 0	300
18300	
60	
50,4)1098000,	000(510,60 content.
107520 *	• • •

7520
22800
21504
129600
129024
5760

To find the content of the fruftum of a pyramid which hath any kind of a figure for its bafe; you must find the area of each bafe of the fruftum, and to the fum of thefe two areas add the fquare root of their product; then multiply this by  $\frac{1}{2}$  part of the depth, and divide by the number of cubic inches in a gallon,  $\mathfrak{S}_{c}$  and the quotient will be the content. Moreover the content of a prifm, that is, a folid of equal thickness, is found, by first finding the area of either bafe, and multiplying this by the length, and dividing by the number of cubic inches in a gallon,  $\mathfrak{S}_{c}$ . How

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How to find the 'area of any ftraight-lined figure, has been shown in the last chapter.

# PROBLEM 3.

To find the content in ale, wine gallons, &c. of a cylinder.

### Rule 1.

Multiply the fquare of the diameter of the bafe by ,7854, and this product by the length; then divide by the number of cubic inches in a gallon, &c. and the quotient is the content.

Or, what is much better, by

### Rule 2.

Multiply the fquare of the diameter of the bafe by the length; then multiply or divide by the proper multiplier or divifor; and the product or quotient will be the content required. Note, The multipliers are found by dividing ,7854 by the number of cubic inches in a gallon or buthel; and the divifors are found by dividing the cubic inches in a gallon,  $\mathfrak{Sc}$ . by ,7854.

See the following work for Multipliers. 282),785400(,002785 Multiplier for ale gallons. 231),785400(,003400 wine gallons. 268,8),785400(,002922 gallons dry meafure. 2150,4),785400(,000365 English bushels. Work for Divisors. ,7854)282,00000(359,0 Divifor for ale gallons. ,7854)231,00000(294,12 wine gallons. gallons dry meafure. ,7854)268,80000(342,2 ,7854)2150,4000(2738,0 English bushels. Examples.

## Examples.

1. Required the content in wine gallons of a cylinder whofe bafe diameter is 56,5, and its length 96 inches?

	By Rule 1.
56,5	2507,19315
56,5	96
282 5	1504315890
3390	2256473835
2825 23	1)240690,54240(1041,9504 cont.
3192,25	231 · · · · · ·
,7 ⁸ 54	<u> </u>
1276900	924
1596125	450
2553800	231
2234575	2195
2507,193150	2079
	1164
	1155
	924
	924
	0
	~~~

By

42

By	Rule 2.
Method 1st, by the	Method 2d, by the
Multiplier.	Divifor.
56,5 294,12)306456,00000(1041,942
56,5	29412 · · · · · (content.
282 5	123360
3390	117648
2825	57120
3192,25	29412
96	277080
19153 50	264708
287302 5	123720
306456,00	117648
,0034 multipl.	60720
1225824	58824
919368	1896
1041,9504 content.	

From the foregoing work it appears, that the method according to Rule 2, by multipliers, is by much the fhorteft, efpecially in wine gallons, where the multiplier ,0034 is fuch an eafy number, that the operation will not have more than half the figures which other methods have. Wherefore all the following queftions for finding the contents of cylinders, fruftums of cones, or any other round folid fhall be performed by multipliers.

2.

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2. Required the content in ale and wine gallons of a cylinder, whofe bafe diameter is 40, and length 50 inches?

40	80000 .
40	,002785 multiplier.
1600	
50	40000
80000 multiplier.	640000
-	560000
,0034	160000
320000	222,80000 cont. in a.g.
24.0000	, , , , , , , , , , , , , , , , , , ,
272,0000 cont. in w.g.	1

3. Required the content in English bushels of a cylinder, whose diameter is 62,2, and length 71,3 inches?

62,2	
62,2	
1244	
1244	
3732	
3868,84	
71,3	
1160652	Here the
386884	bushels,
2708188	nearly.
275848,292	
,000365	
Carling the second seco	,
1379241460	
1655089752	
827544876	
(in second distances) (in second distances)	content in bushels.
100,004020300	convente in euglietise

Here the content is 100 bufhels, and 3 pecks nearly.

PROBLEM

PROBLEM 4.

To find the content of a veffel in the form of the fruftum of a cone; that is, a ftraight ftaved veffel, wider at the one end than at the other.

Rule.

To the product of the two diameters at the top and bottom, add $\frac{1}{3}$ part of the fquare of their difference; then multiply this fum by the length, and this product being multiplied by the proper multiplier, or divided by the divifor, will give the content required.

Examples.

1. Required the content in wine, and ale gallons, of a veffel in the form of the fruftum of a cone, whofe bottom diameter is 80, top diameter 50, and length 70 inches?

80	- 8o	301000	
50	50	,002785	mult.
4000	30	I 50 5000	;
_300		2408000	
4300	3)900	2107000	
<u> </u>		602000	
- 301000		0.00	
,0034 mult	iplier.	838,285000	ın a. g.
1204000			
903000			
023.4000 cont	. in zv. g.	r i	

2.

2. Required the content in wine gallons of a veffel in the form of a fruftum of a cone, having the diameter of its greater bale 20,5, that of the leffer 15,2, and its length 30,1 inches?

20,5	20,5	9660,896
15,2	15,2	,0 034
41 0	5,3	38643584
1025	5,3	28982688
205	159	
311,60	265	32,8470464 in w.g.
9,36	3) 28,09	
320,96	9,36	T (l'a annual the
30,1		In this example the
3209.6		content is 32 gal- lons, and 7 pints
962880		nearly.
9660,896		arour j.

PROBLEM 5.

To find the content of a vefiel in the form of the fruftum of an elliptical cone; that is, a ftraight ftaved vefiel, wider at the one end than at the other, and having oval bases.

Rule.

Multiply the tranverse diameter of any one of the bases by the conjugate of the other, to this add the two products of each transverse diameter by its own conjugate; then multiply the sum of these three products by $\frac{1}{2}$ part of the depth, and this product being multiplied or divided, by the proper

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proper multiplier or divifor, the product, or quotient, will be the content. *Note*, The multipliers and divifors in this cafe are the fame as before, that is, they are those which belong to the cylinder.

Examples.

1. Required the content in wine gallons, of a veffel in the form of the fruftum of an elliptical cone, having the transverse and conjugate diameters of its greater base 60 and 45, and those of the leffer 48 and 36, and the depth 72 inches?

45	48	36	3)72
60	36	60	24
2700	288	2160	
	144	1728	
	1728	2700	
		6588	sum of the 3 prod.
			$\frac{1}{3}$ part of depth.
		26352	
		13176	
		158112	
			multiplier.
		632448	
		474436	· ·
		537,5808	content.
			2.

47

2. Required the content in wine gallons of an oval tub, being the frustum of an elliptical cone, the transfverse and conjugate diameters of its greater base are 20,3 and 17,4, and those of the leffer 16,8 and 14,2, and the depth 25,6 inches?

	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	
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PROBLEM 6.

To find the content of the fruftum, or polar fegment, of a fphere.

Rule.

To the fquare of the diameter of the bafe, add the fquare of the depth, together with $\frac{1}{2}$ part of the

the fquare of the depth, then multiply the fum of thefe three by half the depth, and this product being multiplied by the proper multiplier, or divided by the divifor, the product or quotient will be the content.

Examples.

1. Required the content in wine gallons, of a bowl in the form of the polar fegment of a globe; the diameter of the mouth of the bowl is 18; and the depth 12 inches?

	12 12 3)144 48 multiplier.	2)12
<u>,0034</u> 12384	multiplier.	
9288		
Concession of the local division of the loca	contents	

1

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2. Required the content in ale gallons of a punch bowl, in the form of a fegment of a fphere; whose diameter at the mouth is 15,3 and depth 9,5 inches?

15,3	9,5	2)9,50	354,42
15,3	9,5	4,75	4,75
459	47 5		1772 10
765	855		24809 4
153	3)90,25		141768
234,09	30,08		1683,4950
90,25	5 -		,00 278 mul.
30,08			13467960
354,42			11784465
			3366990
			4,68011610 cont.

PROBLEM 7.

To find the content of an irregular bowl, or of the bottom part of a furnace, still, \mathfrak{S}_{c} .

Rule.

Fill the bowl, or bottom of the furnace, Sc. with water, and meafure the diameter of the furface of the water in feveral places, and in like manner meafure the depth of the water in feveral places; then add the feveral diameters meafured together, and divide the fum by the number of diameters, and you will have the mean diameter of the furface; alfo add all the depths together, and divide the fum by the number of depths more one, and the quotient will be the mean depth; then with the mean diameter, and mean depth, find

find the content as if it were a cylinder, and the thing propofed will be done.

Example.

The following dimensions were taken, in order to find the content in wine gallons, of the bottom part of a large still, which was previously filled with water, viz.

Diameters $\begin{cases} 54,5\\54,9\\54,7\\3 \end{pmatrix}$ 164,1 54,7	Depths $\begin{cases} 8,3\\ 16,7\\ 12,4\\ 8,4\\ 4,2\\ 6 \end{pmatrix}$
	10,0

I defire to know the content?

The 3 diameters being added together and divided by 3, gives 54,7 for the mean diameter; and the 5 depths being added together and divided by \mathcal{C} , gives 10,0 for the mean depth; hence the content is 101 gallons and 6 pints.

Note, If the water have any confiderable depth clofe by the edge of its furface; then this depth being taken together with the feveral others; the fum of thefe is to be divided by the number of depths, in order to have the mean depth, and not by their number more one, for this is only to be done in cafes where the water has no depth at the fide.

PROBLEM

PROBLEM 8.

To find the content of a cafk, having the bung, and head diameters, and the length given.

Rule.

Multiply the difference between the bung and head diameters, by the number which belongs to that cafk in the following table; add the product to the head diameter, fo will the fum be the diameter of a cylinder of the fame length with the cafk, and having the fame content; hence if the content of this cylinder be found, it will be the content of the cafk.

A Table of Multipliers, for

Rum puncheons, and all },67 calks fimilar to them. },67 Wine pipes, and all fimi- ? 64

- lar cafks. Cafks having the diffe-
- rence between their head and bung diameters, less than $\frac{1}{20}$ part of the head diameter.
- That is, mutiply the difference between the bung and head diameters by thefe multipliers, and add the product to the head diameter and you have the mean diameter; then multiply the fquare of the mean diameter by the length, and this product by ,0034 for wine gallons, &c. and you have the content.

The above table is the refult of measuring with an exact gallon feveral times over, a great number

ber of cafks, and taking a mean among all those of the fame form; and it may be prefumed, that if the dimensions of any cafk be taken with care, this method will give its content much truer than it could be measured by a gallon, as it will never be wrong one gallon in 200, but in many instances it will come within one pint of the truth in a rum puncheon of 130 gallons content.

Examples.

1. Required the content in wine gallons of a rum puncheon whofe head diameter is 27,6, bung diameter 33,6, and length 38 inches.

33,6 27,6	27,6	
6,0 ,67 mult.		mean diam.
420 360	$ \begin{array}{r} 31,02 \\ \hline 63 24 \\ 1897 2 \end{array} $	37993,3
4,030	3162 9486	<u>,0034</u> 1519732
	999 , 8244 38	<u>1139799</u> <u>129,17722</u> content.
	<u> </u>	In this example, I drop fome of the
	37993,3272	decimal figures be- fore I multiply by
		,0034 which may be fafely done al-
		ways.

2.

2. Required the content in wine gallons of a wine pipe, whofe bung diameter is 33,8, head diameter 25,6, and length 52,3 inches?

33,8	25,6	
25,6	5,25	
8,2		mean diam.
,64	30,85	
328	15425	49775,
4,92	24680	,0034
5,248	92550	199100
	951,7225	149325
	52,3	169,2350 content.
	28551675	X
	¹ 9034450	
	47 586125	
	49775,08675	

In this example it may be obferved, that after I multiply by ,64, I call the product 5,25, inftead of 5,258, by which I fhorten the work, and at the fame time have the content within the roo part of a pint of what it would have been, had I not made this alteration; moreover, I have rejected all the figures of the fraction, (for the fame reafon), before I multiply by the multiplier ,0034.

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3. What is the content of a cask in wine, and ale gallons, whose bung diameter is 27,2, head diameter 25,1, and length 30 inches?

27,2	25,1	
25,1	1,26	
2,1		nean diam.
,6	26,36	
1,26	i 58 16	20845,5
	. 790 8	,003 4
-	15816	<u>70,87470</u> in wine gall.
•	5272	
	694,8496	20845 ,5
	30	,00278 3
	20845,4880	58,0547175 in ale gall.

To a careful reader the foregoing rules and examples will be found to be fully fufficient to make him acquainted with all the neceffary parts of gauging, as performed by calculation; and in regard to the methods of finding the contents of veffels by the flide rule or diagonal gauging rod, it is full time to fet them afide, as a fufficiency of mifchief has already been done by thefe erroneous inftruments.

N. B. Ullage gauging, that is, finding the content of a cask which has a part of the liquor drawn out of it, shall be shown when we come to explain the use and construction of the tables.

P	
A TABLE for	finding the Mean Diameters of Rum
15,0 ,1	,2 ,3 ,4 ,5 ,6 ,7 ,8 ,9
	16,416,416,516,516,516,616,616,6
	16,5 16,5 16,6 16,6 16,6 16,7 16,7 16,7
	16,616,616,716,716,716,816,816,8
	16,7 16,7 16,8 16,8 16,8 16,9 16,9 16,9 16,9 16,8 16,8 16,9 16,9 16,9 17,0 17,0 17,0 17,0
	16,916,917,017,017,017,117,117,1
	17,0 17,0 17,1 17,1 17,1 17,2 17,2 17,2
	17,1 17,1 17,2 17,2 17,2 17,3 17,3 17,3
,2 17,1 17,2	17,217,217,317,317,317,417,417,4
	17,3 17,3 17,4 17,4 17,4 17,5 17,5 17,5
	17,4 17,4 17,5 17,5 17,5 17,6 17,6 17,6 17,6 17,6 17,7 17,7 17,7
.8:17.5:17.6	17,6 17,6 ¹ 7,7 ¹ 7,7 ¹ 7,7 ¹ 7,8 ¹ 7,8 ¹ 7,8
	17,7 17,7 17,8 17,8 17,8 17,9 17,9 17,9
19,117,717,8	17,8 17,8 17,9 17,9 17,9 18,0 18,0 18,0
	17,917,918,018,018,018,118,118,1
,417,918,0	18,018,018,118,118,118,218,218,2
,5,018,018,1	18,118,118,218,218,218,218,318,318,3 18,218,218,318,318,318,418,418,4
$8.018^{-2}18.3$	18,3 18,3 18,4 18,4 18,4 18,5 18,5 18,5
20 ,0 18,4 18,4	18,4 18 4 18,5 18,5 18,5 18,6 18,6 18,6
,1,218,518,5	18,5 18,5 18,6 18,6 18,6 18,7 18,7 18,7
	18,6 18,7 18,7 18,7 18,7 18,8 18,8 18,8
	$18,718,818,818,818,\frac{3}{5}18,918,918,9$
7.818.018.01	18,8 18,9 18,9 18,9 19,0 19,0 19,0 19,0 19,0 18,9 19,0 19,0 19,0 19,1 19,1 19,1 19,1
	19,019,119,119,119,219,219,219,3
	19,119,219,219,219,319,319,319,4
,2 19,2 19,2 1	19,2 19,3 19,3 19,3 19,4 19,4 19,4 19,5
	19,3 19,4 19,4 19,4 19,5 19,5 19,5 19,6
	19,4 19,5 19,5 19,5 19,6 19,6 19,6 19,7
8 10.6 10.61	19,5 19,6 19,6 19,6 19,7 19,7 19,7 19,8 19,6 19,7 19,7 19,8 19,8 19,8 19,8 19,9
	9,7 19,8 19,8 19,8 19,9 19,9 19,9 19,9 20,0
	9,8 19,9 19,9 19,9 20,0 20,0 20,0 20,1
,2,3,19,9,19,9,1	9,920,020,020,020,120,120,120,2
,4 20,0 20,0 2	0,0 20,1 20,1 20,1 20,2 20,2 20,2 20,3
,5,020,020,12	20,1 ² 20,2 ² 20,2 ² 20,3 ² 20,3 ² 20,3 ² 20,4 ²
,/120,020,22	:0,2 20,3 20,3 ¹ 20,3 ¹ 20,4 ¹ 20,4 ¹ 20,4 ¹ 20,5

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Wine Pipes or Casks of the Second 1	form.
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	3	2,0	2,1	2,1	2,2	2,3	2,3	2,4	2,5	2,5	2,6
	4	2,7	2,7	2,8	2,9	2,9	3,0	3,1	3,1	3,2	3,3
	5	3,4	3,4	3,5	3,6	3,6	3,7	3,8	3,8	3,9	4,0
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	9	5,0	6,1	6,2	6,2	6,3	6,3	6,4	6,5	6,6	6,6
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	2	1,3	1,3	1,4	İ,5	1,5	1,6	1,7	1,7	1,8	1,9
	3	1,9	2,0	2,0	2,I	2,2	2,2.	2,3	2,4	2,4	2,5
	4	2,6	2,6	2,7	2,8	2,8	2,9	2,9	3,0	.3,I	3,1
	5	3,2	3,3	3,3	3,4	3,5	3,5	3,6	3,6	3,7	3,8
	6	3,8	3,9	4,0	4,0	4,1	4,2	4,2	4,3	4,4	4,4
	7	4,5	4,6	4,6	4,7	4,8	4,8	4,9	4.9	5,0	5,I
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=	9	5,8	5,8	5,9	16,c	6,0	6,1	6,1	6,2	6,3	6,3_
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	+	2,4	2,5	2,5	2,6	2,6	2,7	2,8	2,8	2,9.	2,9
	5	3,0	3,I	3, I	3,2	3,2	3,3	3,4	3,4	3:5	3,5
	6	3,6	3,7	3.7	3,8	3,8	3,9	4,0	4,0	4, I	4, I
	7	4,2	4.3	4,3	4,4	4,0	4.5	4,6	4,6	4,7	4,7
	8	4,8	4,9	4,9	5,0	5,4	5.1	5,2	5,2	5,3	5.3
13 -	9	5,4	5,5.	5.5	-5,6	5,6	5,7	5,8	5,8	5,9	5,9
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	A'	TABLE for finding the Ullage of Casks.
1	Ver	Gal.out Ver Gal.out Verj. Gal.out Verj. Gal.out
1		lof 1000 Sinjof 1000 Sines of 1000 Sines of 1000
	I	
	2	
	3	
	4	,43 42 14,43 80 37,48 118 66,32
I	5	,51 43 14,94 81 38,17 119 67,15
	6	
	7 8	,99'45 15,98 83 39,57'121 68,80
		1,21'46 16,52 84'40,27 122 69,63
8	9	1,45 47 17,05 85 40,98 223 70,47
1	10	1,69 48 17,59 8641,69 124 71,31
	II	1,95 49 18,14 87 42,41 125 72,15 2,22 50 18.69 88 43,13 126 72,99
	12	2,51,51,19,25, 89,43,85,127,73,84
I	13 14	2,80 52 19,81 90 44,58 128,74,69
I	15	3,10 53 20,38 91 45,31 129 75,54
i	16	3,42 54 20,95 92 46,04 130 76,39
I	17	3,74 55 21,53 93 46,78 131 77,25
ľ	18	4,08 56 22,11 94 47,52 132 78,11
Ï	19	4,42 57 22,70 95 48,27 133 78,97
	20	4,77 58,23,30 0649,01 134 70.84
	21	5,13 59 23,89 97 49,77 135 80,71 5,50 60 24,60 98 50,52 136 81,58
Ĩ	22	5,50 60 24,60 98 50,52 136 81,58
	23	5,50 60 24,60 98 50,52 136 81,58 5,88 61 25,10 99 51,28 137 82,46
ľ	24	6,28,62,25,71,100,52,04,138,83,33
t i F i	25	6,66 63 26,33 101 52,81 139 84,21
	26	7,06 64 26,95 102 53,58 140 85,09 7,47 65 27,58 103 54,35 141 85,98
İ	27	7,47 65 27,58 103 54,35 141 85,98
i	28	7,89 66 28,21 104 55,12 142 86,87
	29	8,31 67 28,84 105 55,91 143 87,76
	30	8,74 68 29,48 106 56,69 144 88,65
İ	31	9,18 69 30,12 107 57,47 145 89,54
	32	9,62 70 30,77 108 58,26 146 90,44
	33	10,087131,4210959,0514791,34
1	34	10,537232,0811059,8514892,25
	35	11,0073 32,74 111 60,65 149 93,15
		1,47 74 33,40 112 61,45 150 94,06
	37	11.95 75 34,07 113 62,25 151 94,97
	30	12,43 76 34,75 114 63,06 152 95,88
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A TABLE for finding the Ullage of Casks.
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Sines of 1000. Sine of 1000. Sines of 1000. Sines of 1000. Sines of 1000.
153 96,93188 130,30223 166,30 258 204,37 293 244,18
154 97,72189131,29224167,35259205,49294,245,33
155 98,64 190 132,29225 168,41 260 206,60 295 246,49
156 99,56 191 133,29 226 169,48 261 207,72 296 247,66 157 100,49 192 1 34,29 227 170,54 262 208,84 297 248,82
157 100,49 192 1,34,29 227 170,54,202 208,04 297 240,02
158101,41193135,30228171,61263209,96298249,99
159 102,34 194 136,30 229 172,68 264 211,08 299 251,15
160103,28195137,31230173,75265212,20300252,32
161 104,21 196 138,32 231 174,82 266 213,33 301 253,48
162 105, 15 197 139, 06 232 175, 90 267 214, 45 372 254, 65
163 106,09 198 140,34 233 176,98 268 215,62 303 255,82
104107,03109141,30234170,05209210,71304250,99
105107,98200142,30235179,13270217,04305250,10
164 107,03 199 141,36 234 178,05 269 216,71 304 256,99 165 107,98 200 142,38 235 179,13 270 217,84 305 258,16 166 108,92 201 143,40 236 180,21 271 218,97 306 259,34 167 109,87 202 144,44 237 181,30 272 220,10 307 260,53
10/109,0/202142,44 23/101,30 2/2220,10 30/200,53
168 110,82 203 145,44 238 182,38 273 221,24 308 261,69
169 111,77 204 146,47 239 183,46 274 222,37 309 262,86 170 112,73 205 147,44 240 184,55 275 223,51 310 264,04
171113,68 206,148,52 241 185,64 276 224,64 311 265,22
172 114,64 207 149,55 242 186,06 277 225,80 312 266,40
173115,61203150,59243187,82278226,92313267,58
174116,57209151,64244188,91279228,07314268,76
175 117,54 210 152,66 245 190,00 280 229,21 315 269,94
176118,51211153,70246191,10281230,35316271,12
177 119,48 212 154,74 247 192,20 282 231,50 317 272,31
178 120, 15 213 155, 78 243 193, 30 283 232, 64 318 273, 49
179 121,42 214 156,82 249 194,42 284 233,79 319 274,68
180 122,40 215 157,87 250 195,50 285 234,94 320 275,87
181 123,38 216.158,912;1196,60 286 236,10 321 277,06
182 124,36 217 159,96 252 197,71 287 237,24 322 278,24
183 125,35 218 161,01 253 198,82 288 238,39 323 279,44
184 126,33 219 162,06 254 199,92 289 239,55 324 280,63
185 127,32 220 163,12 255 201,03 290 240,70 325 281,82
1 186 128,31 221 164,17 256 202,14 291 241,86 326 983,01
187 129,30 222 165,23 257 203,25 292 243,02 327 284,21
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A TABLE for finding the Ullage of Casks.
Verf. Gall. out, Verf. Gall. ous Verf. Gali. out Verf. Call. out Verj. Gall. cut
Sines of 1000. Sines of 1000. Sine of 1000. Sines of 1000. Sines of 1000.
328 285,40 365 330,22 402 376,03 439 422,52 476 469.45
329 286,60 366 331,45 403 377,26 440 423,79 477 470,73
330 287,79 367 332,08 404 378,52 441 425,05 478 472,00
331 288,99 368 333,90 405 379,77 442 426,32 479 473,26
322 290,10 369 335,13,00,381,02 443 427,58 4804,4.54
332 ² 90,19369335,13406381,02443427,584804.4,54 333 ² 90,19370336,36407382,28444428,85481475,81
334 291,39 371 337,59 408 383,46 445 430,11 482 477,09
335 292,59 372 338,82 409 384,78 446 431,38 483 478.36
336 293,79 373 340,05 410 386,03 447 432,64 484 479,63
337 295,00374 341,29 41 387,28 448 433,83 485 480,00
337-95100 574 54.52 41 288 64 440 425 18 66 80 -0 +
338 296,11 375 342,52 412 388,64 449 435,18 486 482,18
339 297,40 276 343,75 413 389,79 450 436,44 487 483,45
340-90,0137/344,999414391,04451437,71488404,72
$\begin{array}{c} 340 & ^{2}98, 61 \\ 377 & 344, 99 \\ 414 & 391, 04 \\ 451 & 437, 71 \\ 488 & 484, 72 \\ 341 & ^{2}99, 81 \\ 378 & 346, 22 \\ 415 & 392, 29 \\ 452 & 439, 00 \\ 489 & 489 \\ 485, 99 \\ 342 & 301, 02 \\ 379 & 347, 45 \\ 416 \\ 393, 55 \\ 453 \\ 440, 25 \\ 490 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27 \\ 487, 27$
342 301,02 379 347,45 410 393,55 453 440,25 490 407,27
343 302,23 300 340,09 417 394,80454 441,52 491 488,54
344 303,44 381 349,93 418 396,06 455 342,78 492 489,81
345 304,65 382 351,16 419 397,32 456 444,05 493 491,09
346,305,86383352,40420398,58457445,32494492,36
347 307,07 384 353,25 421 399,83 458 446,59 495 493,63
348 308,28 385 354,88 422 401,01 459 447,86 496 494,91
349 309,49 386 350, 12 423 402,35 460 449, 13 497 496, 17
350 310,70 387 357,36 424 403,62 461 450,39 408 497,43
351 311,92 388 358,60 425 404,87 462 45:,66 499 498,73
352 313,13 389 359,84 426 406,13 463 452,93 500 500,00
353 314,35 390 361,08 427 407,38 464 454,20
354 315,57 391 362,32 428 408,64,465,455,47
355 316,78 392 363,57 429 409,90 466 456,74
356 318,00 393 364,81 430 411,16 467 458,01
357 319,22 394 366,05 431 412,43 468 459,28
358 320,44 395 367,30 432 413,69 469 460,56
359 321,66 396 363,54 433 414,95 470,461,83
360 322,88 397 369,79 434 416,21 471 463,10
361 324, 10 398 371, 04 435 417, 472 464, 37
362 325,33 399 372,28 436 418,74 473 465,56
363 327,77 400'373,53 437 420,00 474 466,91
364 329,00 401 374,78 438 421,26 475 468,17
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Explanation and Use of the Tables for finding the Mean Diameters of Casks of the First, Second, and Third Forms.

THE two first fet of Tables will be found to comprehend almost all casks which may be met with in the practice of gauging; for small ones under the dimensions of these tables, are fcarce ever gauged; but that nothing should be wanting to extend them generally, there are also added three small tables to be used when the bung and head diameters of the cask are too big or too little for them, which perhaps will not happen once in five hundred times.

To the first Table, cafks that are much bilged at the bung belong: Rum puncheons are generally of this form; and wine pipes, being lefs bilged at the bung, belong to the fecond. Yet there are fome rum puncheons that belong to the fecond form, but perhaps none to the third. A little experience will foon enable the gauger to judge precifely of the variety of a cafk. When the ftaves are much curved, that is, appear circular between the bung and head, then that cafk is of the First Form; but if the staves between the bung and head are not much curved, that is, tolerably straight, then that cafk is of the Second Form; and

and when they appear almost entirely straight from the bung to the head, like two firaight flaved veffels joined or butted together, then that cask is of the I hird Form : There are, however, but few cafks belonging to this form; and hence it was deemed unnecefiary to have a large table for finding their mean diameters; as the fmall table with very little additional trouble, will answer the purpofe.

Rule.

To find the mean diameter of a cafk from the first and fecond tables. Find the head diameter at the top, and bung diameter at the fide, in the angle of meeting is the mean diameter required.

Examples.

Suppose the head and bung diameters of a rum puncheon or cask of the first form to be as follow; required the mean diameter?

Head Diam. 28,6

Bung Diam. 32,7 Having found 28,6 at the top, and 32,7 at the fide, in the angle of meeting is 31,3 for the mean diameter required.

N. B. When two figures of tenths fland at the fide, the mean diameter is the fame for both; except when two fmall figures are placed the one above the other like a fraction, then the upper figure is the tenths of the mean diameter to the leffer bung diameter, and the lower figure belongs to the greater. Thus,

Suppose the head diameter 20,2, and bung diameter

Explanation of the

ameter 25,1 or 25,2; then the mean diameter is 23,5 for both. But suppose the head diameter 20,3, and the bung diameters 25,1 and 25,2 as before; then the mean diameter for the former is 23,5, and for the latter 23,6.

Use of the Table of the Contents of Cylinders, ins Gauging Casks, &c.

Rule.

Find the mean diameter of the cafk at the top, and the length, omitting the tenths, at the fide; then in the angle of meeting is the content in wine gallons and pints, for the whole inches in length; and to this add the gallons and pints in the margin, answering to the odd tenths in length, and you have the true content of the cafk.

Example.

Suppose the head and bung diameters, and length of the cask of a first form to be as follow; required the content in wine gallons?

Head Diam. 28,3

Bung Diam. 33,6

Length,

Length, 41,7 Having found the mean diameter, in the first table to be 31,9; then with this mean diameter enter the table of cylinders, and opposite to 41 on the fide, we have the content for the whole inches in length, gal. pts.

for ,7 add 2 3 found in the margin.

144 2 content of cask, required.

More examples for illustrating the use of these tables would be unneceffary; and it may be obferved, that their utility in gauging is as extensive as their operation is fimple and expeditious.

N. B. Left the length of the cafk fhould be too great or too little for these tables; there is given the content at the head line, for 10 inches in length, which is to be used as in this example.

Suppose the mean diam. 31,9 ? required the Length, 34,2 5 content. Here the length being less than in the table, I

Here the length being less than in the table, I add 10 to it, and find the content for 44,2 as before directed, which is gal. pts.

Subtract for 10 inches

152 7 34 4

It add that for 10 inches, and the fum will be the whole content.

Use of the three small Tables, in finding the Mean Diameters of Casks.

Ruic.

Subtract the head diameter, from the bung dimeter, and with the difference enter the proper table belonging to the cafk, and finding the inches at the fide and tenths at the top, in the angle of meeting is a number which being added to the head diameter gives the mean diameter required. *Example.* Suppose the head diam. 35,67 of a cask of the head bung diam. 26,95 first form.

Difference, 8,7

With 8,7 having entered the Table No. I, I find 5,8; then

To 26,9 Add 5,8

Gives 32,7 the mean diameter required.

Remark.

Thefe three tables are of more general use than the two first, which find the mean diameter at once, and by these the first two were formed; fo that only with the additional trouble of subtracing and adding, these tables supply the place of the others; and in case of any doubt of a typographical error being in the first two large tables, let these be used, and the mistake, if any, may be discovered and rectified.

Of ULLAGING of CASKS.

This important part of gauging has generally been confined to the flide-rule; by the uncertainty of which, many palpable loss have been fultained, by the national revenue, as well as by the buyer and feller alternately. No inftrument ought to be the criterion or judge of property, the divisions of which are fometimes fo close, that the coincidence of feveral are to be gueffed at; and there are many inftances wherein a fmall error of the instrument, will cause several gallons of a mistake; and fuch errors pertain to the largest and best executed flide-rule that can be made. The unavoidable errors of the inftruments for taking the dimenfions, are as much as should be admitted; but an accumulation of them is certainly derogatory to fcience, and at the fame time injurious to trade and fair dealing, reducing them to a fpecies of lottery; as no one knows whether the feller or the buyer may not gain in a fingle pipe of Madeira wine, feveral gallons the one from the other; fo that a transfer of property to the amount of fome pounds, may, and really generally does, attend a fingle operation of this erronious instrument; and this, too, without any crime in the gauger; for with all his care, the rule may err feveral gallons from the truth. Calculation, therefore, as being perfectly true in itfelf, ought by all means to be practifed in gauging in general, but particularly in ullaging. Hence the following method, although attended with a division and multiplication in each Y opera-

Explanation of the

operation, is confequently to be preferred; and dealers in wine, fpirits, &c. ought not to depend on any other.

Explanation and Use of the Table for finding the Ullage of Casks.

These tables find the quantity drawn out of a cask if it be more than half full; but if the cask be less than half full, they find the liquor remaining in it.

To find the quantity drawn out of a cafk more than half full, whofe axis lie parallel to the horizon; that is, a cafk lying on its fide.

Rule.

Let the mean diameter, and thence the content of the cafk be found: Then from the dry inches fubtract half the difference between the bung and mean diameter, and divide the remainder with three cyphers annexed to it, by the mean diameter, and the quotient is a *verfed-fine*, which being found in the table, the number ftanding against it is the quantity drawn out of the cafk, fupposing it to contain 1000 gallons: Hence if the whole content of the cafk be multiplied by this number, and divided by 1000 you have the exact quantity drawn thereout.

Note, The two decimal figures may be rejected; obferving if they be not more than, 50 to increase the number of gallons by one; but if lefs, they are altogether to be neglected.

Gallons.

Preceding Tables.

Gallons. Gallon,	5.
$\begin{array}{c} 399 \\ 400 \\ 401 \\ to \end{array} \begin{array}{c} \text{Thus} \\ 399 \\ 101 \\ to \end{array} \begin{array}{c} 398 \\ 399 \\ 400 \\ 400 \end{array} \begin{array}{c} 372, 28 \\ 373, 53 \\ 374, 78 \end{array} \begin{array}{c} \text{which} \\ 374 \\ 375 \\ 374, 78 \end{array}$	
400 oppofite $\frac{399}{399}$ $\frac{1}{373,53}$ $\frac{1}{374}$	
40 to $(400) = (374,78)$ can (375)	
Example.	
Suppose the head and bung diameters, ler	
and dry inches, to be as follow; required	the
quantity drawn out of it, the cafk being of	the
first form? Head diam. 24,0	
Bung diam. 32,0	
Dry inches, 14,0 Length, 48,0	
The mean diameter is 29,4; and content 141	oall.
From 32.0 From 14.0	5
From 32,0 From 14,0 Take 29,4 Take 1,3	
Diff. 2,6 Rem. 12,7	
and the second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second se	
Half Diff. 1,3	
29,4)12,7000(432 versed-fine	
against which is 413,69, or 414; then	
Multiply 414	
By 141	
414	
1656	
414	
Programming and the second	
58 374 drawn out. That is	the
gal. pt.	
cask wants 58 3 of being full; and if this	
ta	aken

120 Explanation of the Preceding Tables.

taken from the whole content, the remainder will be the liquor ftill remaining.

Remark. If the cafk be lefs than half full; ufe the wet inches, and you will (proceeding according to the rule) have the quantity remaining in the cafk.

THE END.

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In the Prefs, and speedily will be Published,

An Edition of Gough's Arithmetic. Corrected and fitted for American Schools, by the Author this Work.











